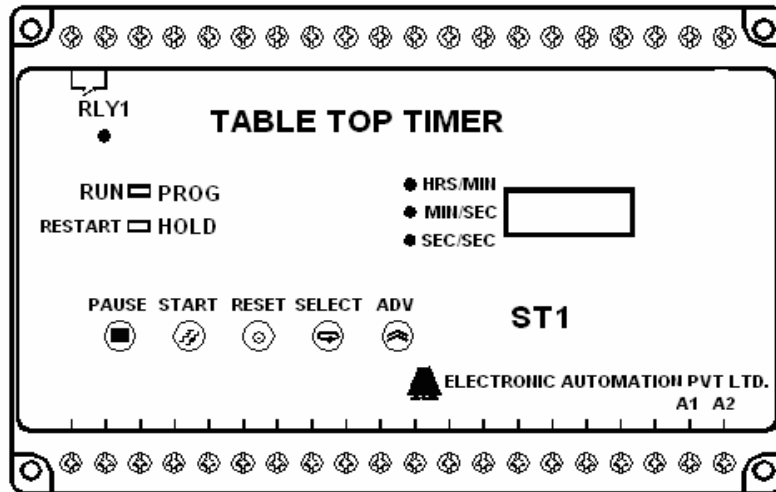
	OPERATING INSTRUCTIONS	OPI No. : OPI/117
	Model : ST1	PAGE : 01 of 01
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Front Panel Layout:



Terminal details

A1 , A2: Power(85 to 270V AC/DC)
RLY1: Relay

Front Panel Switches

PAUSE : To pause while running
START: To start the timer.
RESET: To reset timer.
SELECT:To Select the program time.
ADV: To increment the timing values.

Table Top timer (**Model ST1**) is an interval timer (Off delay type) designed to suit institutional applications.

To program the timer:

1. Slide the RUN/PROG switch to PROG position and the display shows rng and previously set time range.
2. Press ADV button to select time range required (HRS/MIN, MIN/SEC, SEC/SEC). The 'SEC SEC' range denotes that the leftmost 2 seven segment display digits are in seconds and the rightmost 2 digits are fractional seconds. Choosing 'MIN SEC' range denotes the leftmost 2 digits are minutes and rightmost 2 digits are seconds. Similarly choosing 'HRS MIN' range denotes the leftmost 2 digits are Hours and the rightmost 2 digits are minutes.
3. Press SELECT button the previously set timing is displayed with MSD starts blinking you can increment the value by pressing ADV button to the required set value and again press SELECT button the next digit starts blinking and by using ADV button the value can be incremented to the required value, similarly the next two digits can be set to the required value
4. Once the timing is programmed. Now the timer is ready for operation.
5. Slide the RUN/PROG switch to RUN position and the display shows Set value.
6. Press START button to run the timer, the process timing starts with decrement value and once the process value reaches SET value the relay changes over and there is a beep sound for 5 seconds indicating the process is over.